

## **more than you see**



We are more than a company.

We are innovation, creativity, responsibility, experience.

## We are not just cladding and façades, **we are possibilities**



# WE DESIGN WE DESIGN W-DFS

Powerhouse | Snøhetta | Noruega STACBOND<sup>®</sup> panel façade and solar panels

POWERHOUSE

## SULUTIONS SOLUTIONS SOLUTIONS SOLUTIONS

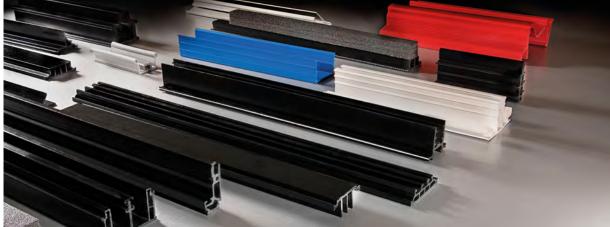
For systemist, architects and façadists



## STAC

Hardware and accessories Polyamide and PVC profiles Sealing profiles











## **STCCBOND**

Aluminium composite panel Coil coating Coil cutting & processing



## STACBOND

#### **Bierzo 80.000 m<sup>2</sup>**

Aluminium composite panel Coil coating Coil cutting and processing





#### Padrón 50.000 m<sup>2</sup>

#### Hardware and accessories Sealing profiles Polyamide and PVC profiles



### STAC

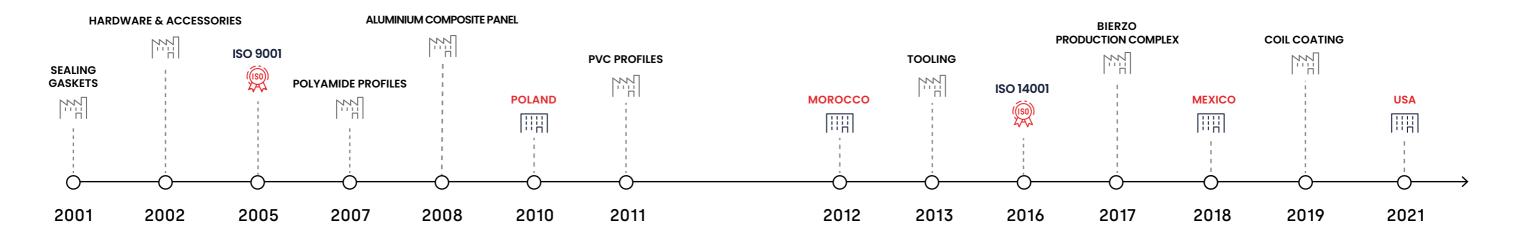
#### How we started

STAC's journey began in 2001 with the design and manufacture of our first sealing profiles.

Today, 20 years later, we have designed and manufactured tens of thousands of profiles, polyamides, fittings and millions of metres of aluminium composite panels, which have been a challenge for us and have made us grow alongside our customers.

Our production centres are located in Padrón and El Bierzo, but we have always had a vocation to expand beyond our borders. Today, our products offer solutions in more than 70 countries.





United States

#### **70 countries 4** continents



## $\bigcirc$

Headquarters **5** delegations



Specialisation 80 engineers



R+D+I **6 technical offices** 



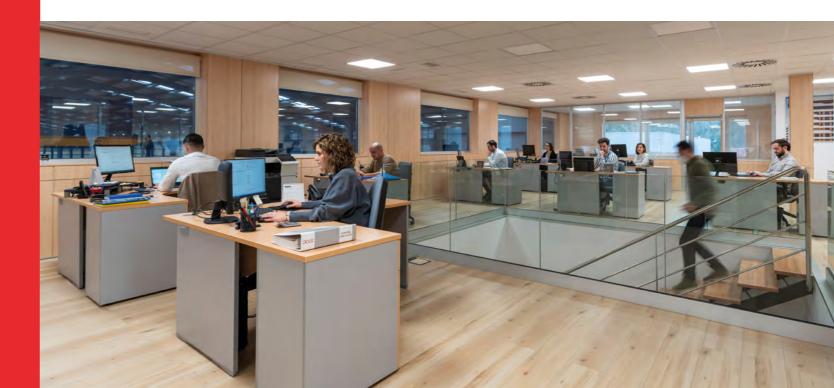
Facilities 130,000 m<sup>2</sup>



Staff +600 employees



More than people, of a team



# it is the talent

## STOC

Solutions for aluminium systems



### We design all types of of fittings and accessories

Innovating with you to give the maximum in your fastening systems.



#### Our design team works directly with systems companies to offer them custom solutions

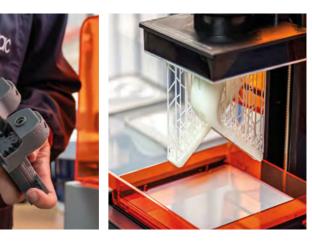
More than a supplier, we want to be the one who helps you to improve your products in the way we know best: innovating with unique solutions.

Thanks to our technical office and design team, we want to be your partner to achieve systems that are more thermally efficient, reaching the highest standards in energy saving and, therefore, in sustainability.

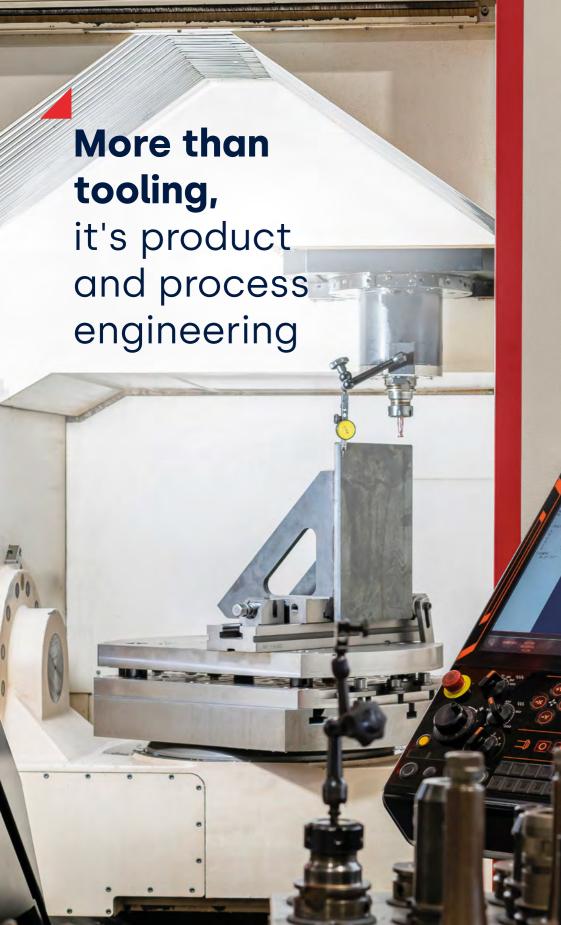
We offer you our *know-how* of more than 20 years to improve together.





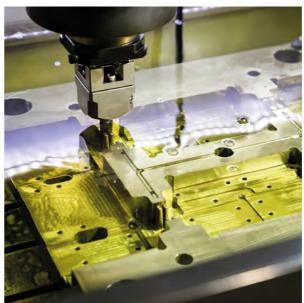




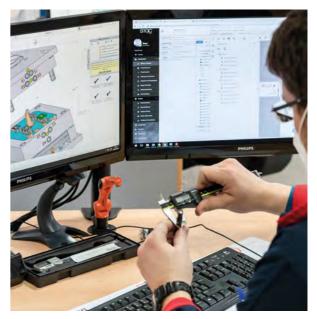


STAC









### Our tooling section has everything to achieve the highest precision.

Four 5-shaft wire CNC EDMs Two 4-shaft sinker CNC EDMs Two hole drilling CNC EDMs Five high-speed CNC machines One 5-axis CNC lathe Two grinders One mould adjustment press One CNC milling machine

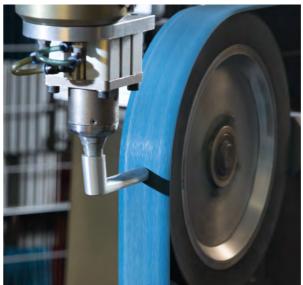
#### Machine design division

8 engineers for die, mould and tool design

## We manufacture

## +200,000 hardware components per day







#### All processes are carried out in our facilities

Aluminium and plastic injection, stamping and deep drawing, threading, vibrating, polishing and lacquering.



## Hardware and accessories for the closure

#### Hinges

Handles and cremones

Door pull handles

Tilt & turn opening

Securuty hardware

Passive sash

Top-hung and bottom-hung

Sliders

Lift & slide

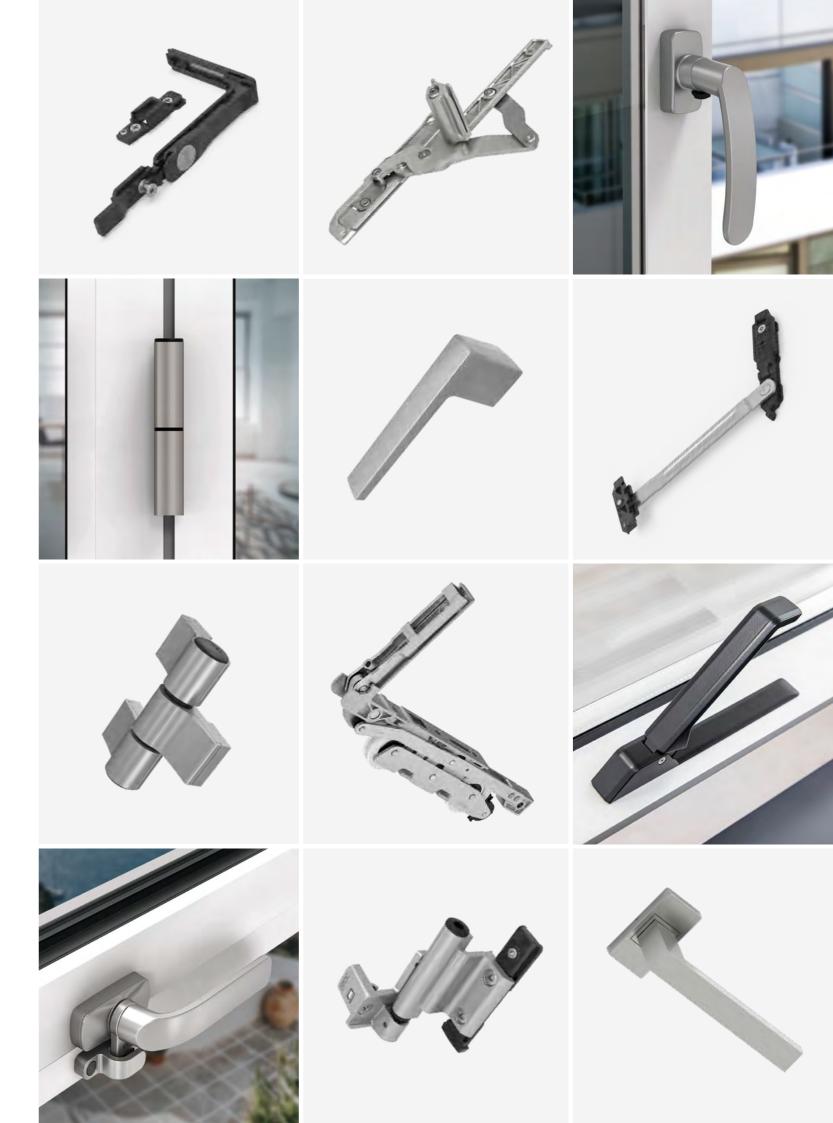
Corner joints

C16 channel hardware

Anodised hardware

Machinery

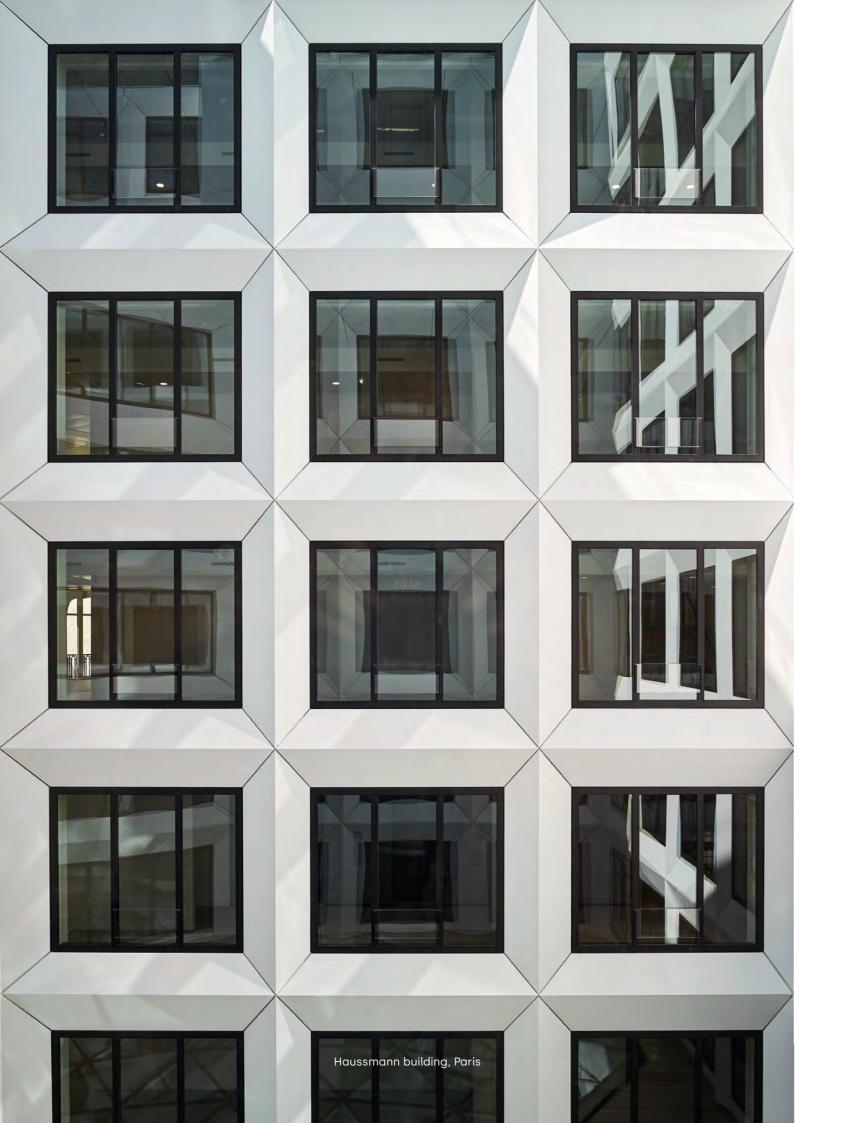




## STOC

Polyamide profiles PVC and ABS

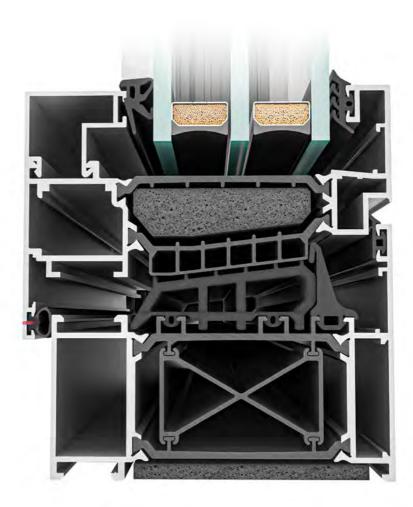




## We are experts in **thermal break**

Since its origins, STAC has invested in human capital and technology to become an integral supplier for aluminium systems.

This has led us to specialise in thermal break solutions, with the capacity to design, process and manufacture profiles that guarantee the best performance for your system.



## We produce 60 million metres per year

20 polyamide extrusion lines8 PVC & ABS extrusion lines



### More than a factory, we design solutions.

Sales representatives, engineers and production technicians work with you today to develop the systems of tomorrow.

We offer you all our knowledge of materials, frame and tooling manufacturing processes, as well as simulating transmittances in order to reach the market ahead of time with all the guarantees.

We can develop prototype profiles in very tight deadlines so that you can validate your systems before mass production.

Because your projects for the future are our present.



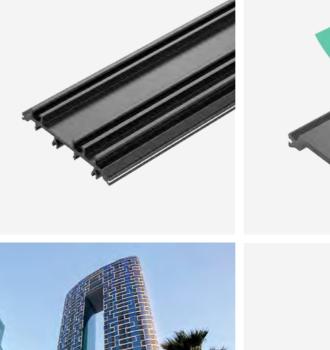




## Insulating profiles made of polyamide

Tubular profiles Concealed leaf profiles With chamber divider For leaf crossover For curtain walls PVC & ABS profiles PVC & ABS profiles HITEP® profiles Profiles with protective film With polyamide foam With polyethylene foam With polyurethane foam Profiles with rubber holders With screw holder With screw holder

















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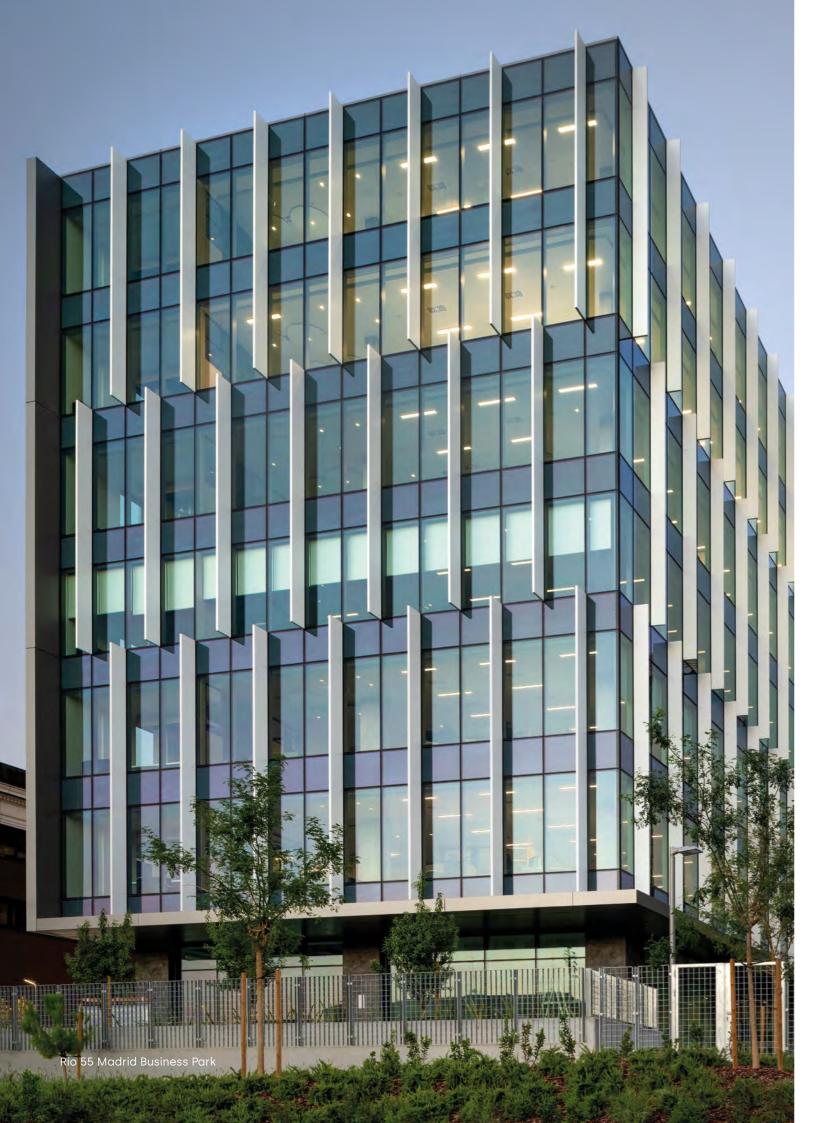




# Staling profiles

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## Specialised in architectural sealing profiles

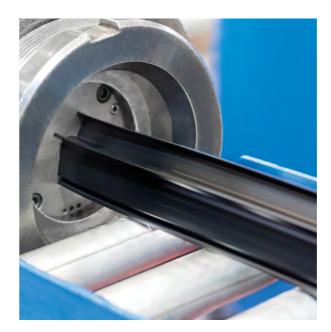
The first product we developed was a gasket for architecture in 2001, which in turn became the essence of our brand.

Since then, we have developed a complete watertightness catalogue that has not stopped growing until today and is evolving day after day to continue to be a market leader.

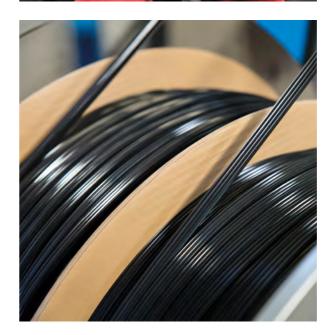


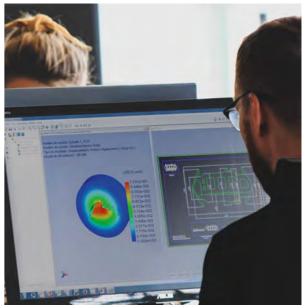
## We produce 70 million metres per year

9 thermoplastics extrusion lines3 lines of vulcanised rubber









## More than sealing, we offer comfort.

At STAC we understand every part of an aluminium and PVC window system, which is why we are able to design customised seals for your product, regardless of its complexity or material.

Therefore, we analyse your system to propose innovative window and curtain wall solutions that provide your product with the perfect insulation you are looking for, improving the comfort of each room.

We offer you not only our products, but also our technical office team, to reach together the highest quality standards.

## Sealing profiles for windows, doors and façades

Extrusion and co-extrusion of EPDM

Cellular EPDM seals

Flame retardant seals

Wire-inserted seals

Pre-cut and drained seals

Peelable seals

Adhesive seals

Silicone seals

PVC, EVA, PE, PPH seals

Co-extrusion of PPH + TPE

Rigid and flexible PVC co-extrusion

Tri-extrusion of thermoplastics





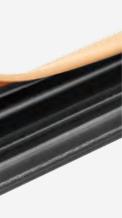






















## STACBOND

## Composite panel & façade systems



### We solve the most complex projects

### We have the best technical team to help you

Our technical office has the latest technology to achieve maximum accuracy.

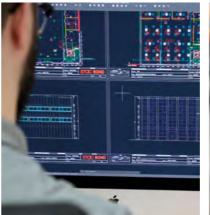
Thanks to the most advanced technology, our technical office advises you on your projects no matter how difficult they are.

We carry out façade studies with the help of a 3D laser-scanner and a thermographic camera to suggest the best solution for your project, always taking into account the most technical details.

In addition, we have our own material utilisation software with which we optimise each of the composite panel sheets so that you obtain the best performance.









## We produce our assembly systems

## We design the most advanced systems for ventilated façades

At STACBOND we have 6 internationally certified façade systems, offering you the highest quality as a standard.

But we don't want to stop there, we are the only company that designs and manufactures all the elements of our systems, having total control over the process.

This 360° vision allows us to innovate at every point of the process, anticipating the future.



## We produce 5,000,000 m<sup>2</sup> per year of composite panel

Up to 2 metres wide







Hotel Nova Cruz, Portu



### The most complete and advanced production complex in Europe

3 Composite panel lines 4 CNC machining centres Robotised pantographs Punching Stamping Bending Edging

Production of cores, non-combustible "A2" & fire retardant "FR".

Panel recycling plant.

## A world of possibilities

Thanks to our converting centre, we can create composite panels in any shape you can imagine.

Among the machining we can do are stampings, whether concave or convex, punching and bending, as well as 3D shapes to give your project a unique look.













Previous page: La Doller Gymnasium, France.

- Ortiz de Zárate residential building, Spain.
- Balaídos Stadium, Spain.
- Intu shopping centre, Spain.

### We paint and process 2 m wide coils

We supply coils strips and sheets from 0.2 to 2mm thickness.



New collections Any RAL or NCS colour Customised finishes

Possibility of embossing

We supply everything from iridescent to imitations of natural elements such as wood and stone, even embossed, to give your façade a unique look whilst remaining within our high standards.



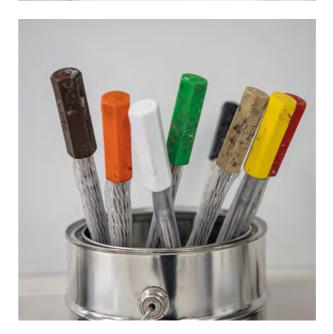
### More than 80 finishes in stock



Sheet metal and coil to your specifications







### More than just colours is creating the perfect finish for your project.

We have our own colour laboratory with the best specialists the finish you need, no matter how complex, turning your project into a trendsetter.

#### The most demanding tests to control the quality step by step

By controlling the process from the painting of the coil to the creation of the composite panel, we can carry out durability and guarantee tests at all points of the process, offering you the best final product.



## WEARE ENERGY EFECENCY

All our products have a direct impact on the energy consumption of buildings, making them more efficient and sustainable.

Our composite panel and substructure systems are present in the façade of Passivhaus-rated buildings, and our polyamide profiles are designed for thermal break in aluminium systems.

The combination of both, together with the most efficient hardware and our airtight joints make us the only company able to provide you with all the products you need to create the most efficient building shell possible.



Tromilux Headquarters, Portugal

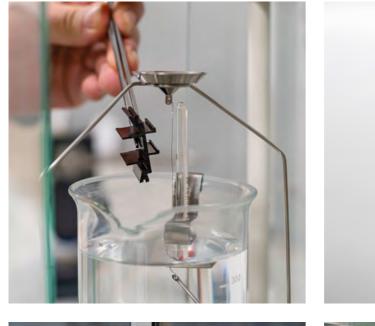


We are certified by Bureau Veritas to ISO 14001 /2018. We reuse 100% of the scraps generated in our manufacturing process, and every year we increase the percentage of raw materials best legacy we can leave to future generations. with recycled origin.

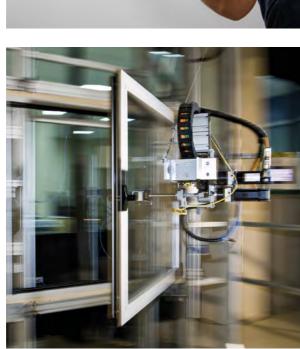
We are convinced that collaborating in the design of more efficient and environmentally friendly façades and window systems is the

#### We are certified quality









### We are close to you



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